



## ECOSTICK® 1816B

### Description/Nature of the product

Acqueous dispersion of a polymer based on polyurethane modified, ca.50%

### Application by

Spray gun, roller machine

### Characteristics

Water based adhesive ideal for coupling leather, eco-leather, fabrics, covers, cardboards. Ideal for gluing PVC, EVA, nylon and ready made rubbers. Ideal for gluing greasy leather with presence of grease up to 15%.

### Instructions for use

Apply ECOSTICK® 1816B on both sides. Let it dry. To work without preheating the adhesive, couple both sides within 20 minutes after drying and press. Otherwise, if this time is exceeded, reactivate at 60°C, couple and press. The adhesive can be applied on one side to couple leather with textiles, moltoprene, foam rubber: apply plenty of ECOSTICK® 1816B on leather or on material not so absorbing and couple immediately.

### Open Time

Cold bonding: up to 20 min. after the adhesive is dried. Reactivation by heating: within 48 hours.

### Remarks

If the open time is slightly exceeded (more than 30 min.), it is possible to reactivate the substrate of the adhesive through a reactivation method (film surface temperature at about 60°C). The final strength is reached after about 4 days.



**Intercom Srl** ® - P.iva e C.F. 06183210480

**Address:** Via della Gora, 13 - 50025 Montespertoli - Firenze - Italia

**Phone:** +39 0571 671096 - **Fax:** +39 0571 671151 - **Email:** info@intercomsas.it - **Web:** www.intercomsas.it